

# Work Order ID 107116

\*107116\*

Page 1

September-23-13 7:34:16 AM

Item ID: D205-564-011 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Bearpaw  
 Start Date: 9/23/13 Start Qty: 3.00 \*3\* Cust Item ID:  
 Required Date: 9/24/13 Req'd Qty: 3.00 \*3\* Customer:  
 Reference:

Approvals: Process Plan: U Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D205-564	H								

100 DOCUMENT CONTROL 0.00  
 \*100\*  
 DC Memo M. H. 0.00  
 Document Control Photocopy blue file and type labels per PPP D205-564-011 CHG008  
 DAS 31 13-10-10 3x MKS  
 9-89

110 Pick Kit 0.00  
 \*110\*  
 Packaging Memo 0.00  
 Packaging  
 13/10/10 3x 28 13-09-23

120 QC4- 100% Inspect kits for completeness 0.00  
 \*120\*  
 QC Memo 0.00  
 Quality Control  
 DAS 31 13-10-10 3x  
 9-89

100

100

# Work Order ID 107116

\*107116\*

Page 2

September-23-13 7:34:16 AM

Item ID: D205-564-011 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Bearpaw  
 Start Date: 9/23/13 Start Qty: 3.00 \*3\* Cust Item ID:  
 Required Date: 9/24/13 Req'd Qty: 3.00 \*3\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
*130*									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-564-011								
	Location: <u>FG-014</u>								
	PPP Rev: <u>C</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

(30) 8 13-10-10

10/13-10-10

11/13-10-10



# Picklist Print

September-23-13 7:34:15 AM

Page 1

Work Order ID: 107116

Parent Item: D205-564-011

Parent Item Name: Bearpaw

Start Date: 9/23/13

Required Date: 9/24/13

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP F00.01.20Changed pick list, MPP 2019, CHG006EC  
 IPP Rev:G 06-08-28 As per Rev E JLM  
 IPP Rev:H 08-01-11 Added Step #2 JLM Verified BY:EC  
 IPP Rev:I 08-10-01 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<b>D2274</b> Radius Block		Manufactured	No			110	Each	374.0000	20	60	28	13-09-23	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
				86855		2							
				ST007		4							
				96580		4							
				ST008		368							
				100976		1							
				102156		321				60x			
				65047		4							
				86855		4							
				92418		7							
				95118		4							
				95412		6							
				99005		21							
<b>D2521</b> Individual Bearpaw		Manufactured	No			110	Each	1.0000	2	6	32	10/6/16	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST269		1							
				99039		1							
<b>D2529</b> Washer		Manufactured	No			110	Each	754.0000	20	60	28		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST011		754							
				106264		500							
				71161		8							
				99048		3							
				99918		243				60x			



# Picklist Print

September-23-13 7:34:16 AM

Page 2

Work Order ID: 107116

Parent Item: D205-564-011

Parent Item Name: Bearpaw

Start Date: 9/23/13

Required Date: 9/24/13

Start Qty: 3.00

Required Qty: 3.00

D3544-041  
Clamp

Manufactured No

110 Each 27.0000

4

12

28

13-09-23

Location

Loc Qty

Loc Code

ST456a

27

102374

27

Manufactured No

110 Each 40.0000

8

24

28

Location

Loc Qty

Loc Code

ST458

40

105768

40

Manufactured No

110 Each 36.0000

8

24

28

Location

Loc Qty

Loc Code

ST449

3

91136

3

ST457

33

102268

7

104400

16

94856

10

B107122 (14)

7x  
16x

D4060-1  
Ski Clamp, Top

D4061-1  
Ski Cushion

September-23-13 7:34:16 AM

Shop Packet Print

Page 2

67 67 67



# Picklist Print

September-23-13 7:34:16 AM

Page 3

Work Order ID: 107116  
 Parent Item: D205-564-011  
 Parent Item Name: Bearpaw

Start Date: 9/23/13  
 Start Qty: 3.00

Required Date: 9/24/13  
 Required Qty: 3.00

AN4-13A  
 Bolt

Purchased No

110 Each 1,631.0000 8 24

DA 28 13-09-23

Location	Loc Qty	Loc Code
FG	20	
122808	20	
Return2012	8	
122416	8	
ST511	1000	
m126193	1000	
ST513	6	
111925	2	
125388	4	
ST514	597	
122993	13	
123900	10	
m125709	574	

AN4-15A  
 Bolt

Purchased No

110 Each 436.0000 20 60

DA 28 60

Location	Loc Qty	Loc Code
FP001	4	
122141	4	
GA	100	
120449	100	
ST357	9	
123900	1	
m125709	2	
m125750	6	
ST514	323	
123525	13	
m126105	310	

AN960JD416  
 Washer

NAS1149D0463J Purchased No

110 Each 0.0000 20 60

DA 28 60 126221

September-23-13 7:34:16 AM

Shop Packet Print

Page 3



# Picklist Print

September-23-13 7:34:16 AM

Page 4

Work Order ID: 107116

Parent Item: D205-564-011

Parent Item Name: Bearpaw

Start Date: 9/23/13

Required Date: 9/24/13

Start Qty: 3.00

Required Qty: 3.00

MS21042L4

Locknut

Purchased

No

110

Each

3,958.0000

20

60

13-09-23

## Location

## Loc Qty

## Loc Code

FP001

50

122452

38

8182

12

ST314

9

m125708

9

st507

33

m126073

33

ST509

3443

m126275

3443

ST510a

258

m126333

258

ST518

165

124231

165

60x

908



## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D205-564-011	BEARPAW INSTALLATION
	X		D205-564-013	BEARPAW SKI INSTALLATION
		X	D205-564-015	SKI UPGRADE KIT
20	52	32	D2274	RADIUS BLOCK
2	2		D2521	BEARPAW
20	12	12	D2529	WASHER
4			D3544-041	CLAMP
	2	2	D3795-1	FWD SKI SECTION
	2	2	D3795-3	MID SKI SECTION
	2	2	D3796-041	WEARPLATE
	2	2	D3796-043	WEARPLATE
8	26	18	D4060-1	CLAMP (REPLACES D2947)
8	26	18	D4061-1	CUSHION (REPLACES D2182B055)
	8	8	AN4-12A	BOLT
8			AN4-13A	BOLT
20			AN4-15A	BOLT
	52	52	AN4-20A	BOLT
20	52	32	AN960JD416	WASHERS (OR NAS1149D0463J)
	8	8	AN970-4	WASHER
20	60	40	MS21042L4	NUT (OR MS21042-4)

Qty	Part Number	Description
X	DSI 9328-011	RUN-ON LANDING WEARPLATE KIT
2	D3511-041	WEARPLATE
16	AN4-20A	BOLT
4	AN4-12A	BOLT
4	AN970-4	WASHER
16	MS21042L4	NUT (OR MS21042-4)

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Revision: H  
Date: 12.06.22



**Work Order ID 107116**

September-23-13 7:34:16 AM

**\*107116\***

Page 1

Item ID: D205-564-011

Revision ID:

Item Name: Bearpaw

Start Date: 9/23/13 Start Qty: 3.00

Required Date: 9/24/13 Req'd Qty: 3.00

Reference:

Approvals: Process Plan: 

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description
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Draw Nbr	Revision Nbr
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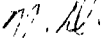
D205-564	H
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100		0.00
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**\*100\***

DC	DOCUMENT CONTROL	0.00
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Document Control

Memo   
Photocopy blue file and type labels per PPP D205-564-011 CHG008

110	Pick Kit	0.00
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**\*110\***

Packaging	Memo	0.00
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Packaging

120	QC4- 100% Inspect kits for completeness	0.00
-----	-----------------------------------------	------

**\*120\***

QC	Memo	0.00
----	------	------

Quality Control

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

ML5 13-09-23  
(3)

5X 28 13-09-23

208

111